Claims:

- 1-5 (cancelled)
- 6. (Currently amended) A process for preparing a multi-functional polymer comprising the steps of:

preparing a multi-functional macroinitiator by reacting [[a]] short-chain living polymer with a molar deficiency of a macroinitiator linking agent defined by the formula

$$C = C - R^1 - C^* - X$$

where X is a leaving group, C\* is a carbon atom susceptible to nucleophilic attack, and R¹ is an organic group that will impact the double bond in a manner that will allow the double bond to be anionically polymerized, where the short-chain living polymer is characterized by a length that is longer than 0.05 of the entanglement length and shorter than 1.5 of the entanglement length, where at least one of said short-chain living polymer includes a functional group in addition to a living end; and

polymerizing monomer with the multi-functional macroinitiator.

- 7. (Original) The process of claim 6, where the molar deficiency includes from about 0.55 to about 0.95 moles of macroinitiator linking agent per mole of short-chain living polymer.
- 8. (Original) The process of claim 6, where the macroinitiator linking agent is vinylbenzyl chloride.
- 9. (Cancelled)
- 10. (Original) The process of claim 6, where the monomer is conjugated diene monomer.

11. (Original) The process of claim 10, where the monomer further includes styrene.

# 12-19 (Cancelled)

- 20. (Previously presented) The process of claim 6, where the short-chain living polymer is characterized by a length that is less than 1 of the entanglement length.
- 21. (Previously presented) The process of claim 6, where the short-chain living polymer is characterized by a length that is less than 0.7 of the entanglement length.
- 22. (Previously presented) The process of claim 6, where the short-chain living polymer is characterized by a length that is less than 0.5 of the entanglement length.
- 23. (Previously presented) The process of claim 6, where the short-chain living polymer includes a lithium counter cation.
- 24. (Previously presented) The process of claim 6, where the short-chain living polymer includes living polybutadiene.
- 25. (Currently amended) The process of claim 24, where the living polybutadiene has a <u>number molecular weight of from about 100</u> to about 10,000 g/mol as determined by GPC.
- 26. (Currently amended) The process of claim 25, where the living polybutadiene has a <u>number molecular</u> weight of from about 200 to about 5,000 g/mol as determined by GPC.
- 27. (Currently amended) The process of claim 26, where the living polybutadiene has a <u>number molecular</u> weight of from about 500 to about 4,000 g/mol as determined by GPC.

28. (Currently amended) The process of claim 27, where the living polybutadiene has a <u>number molecular</u> weight of from about 1,000 to about 3,000 g/mol as determined by GPC.

# 29. (cancelled)

- 30. (Currently amended) The process of claim 29, where the reactive functionality derives from polymerizing synthesizing the short-chain living polymer with an initiator selected from the group consisting of trialkyl tin lithium compounds, cyclic amino lithium compounds, and cyclic aminoalkyllithium compounds.
- 31. (Previously presented) The process of claim 6, where the macroinitiator linking agent is defined by the formula

$$R^2$$
 $R^2$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 

where  $R^1$ ,  $R^2$ , and  $R^3$ , are hydrogen or organic groups, and L is a halogen atom, a sulfanate, or a phenoxide.

- 32. (Previously presented) The process of claim 31, where R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> are hydrogen or hydrocarbyl groups.
- 33. (Previously presented) The process of claim 6, where the macroinitiator linking agent is vinylbenzyl chloride, propenyl benzyl chloride, vinyl benzyl bromide, or propenyl dimethyl benzyl chloride.

- 34. (Previously presented) The process of claim 7, where the molar deficiency includes from about 0.67 to about 0.95 moles of macroinitiator linking agent per mole of short-chain living polymer.
- 35. (Previously presented) The process of claim 34, where the molar deficiency includes from about 0.75 to about 0.93 moles of macroinitiator linking agent per mole of short-chain living polymer.
- 36. (Previously presented) The process of claim 6, where said step of polymerizing monomer with the multi-functional macroinitiator occurs within an organic solvent.
- 37. (Previously presented) The process of claim 36, where the organic solvent is an aliphatic solvent.